MESSRS.

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SPECIFICATION FOR APPROVAL

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Product	MAGNETIC BUZZER(RoHS Grade)	
Part No.	AC-1205G-LF	
Customer		
Approval		

Approved By	Checked By	Made By
工程部	工程部	工程部
王台平	劉民祥	許俊程
SEP-27-2006	SEP-27-2006	SEP-27-2006



1. Specifications

AC-1205G-LF

1	1. Specifications AC-1203G-LF			
	Items	Units	Specifications	Conditions
01	Rated Voltage	Vo-p	5.0	
02	Operating Voltage	Vo-p	4.0 ~ 8.0	
03	Comsumption Current	mA (Max)	Mean 50	Applying rated voltage, rated frequency Square wave, 1/2 duty subject to standard
			Peak 150	state.
04	Direct Current Resistance	Ohm	40±6	
05	Sound Output	dBA (min)	85	Distance at 10cm, applying rated voltage, rated frequency square wave, 1/2duty subject to standard state.
06	Rated Frequency	Hz	2400	
07	Operating Temp.	°C	-30 ~ +75	
08	Storage Temp.	°C	-40 ~ +85	
09	Weight	Gram	2	

2. Measuring Method

2-1. Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

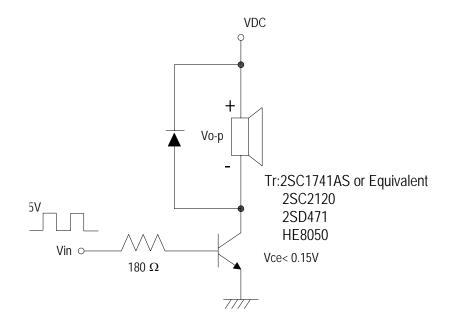
JUDGEMENT

Temperature : 20±3°C

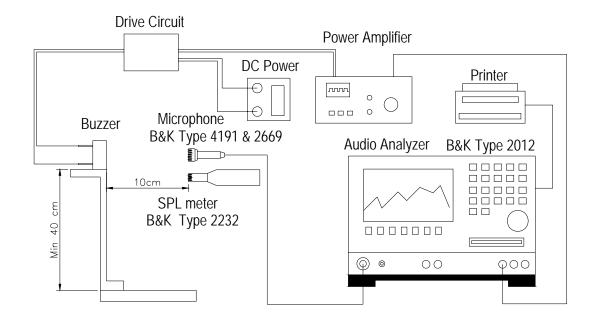
Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

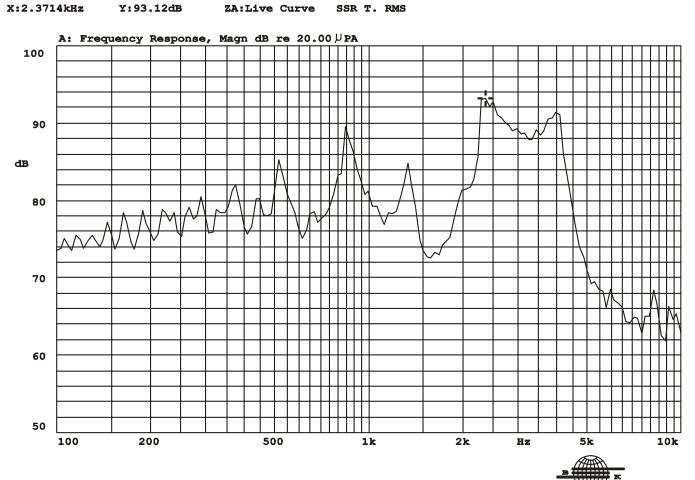
2-2. Standard Drive Circuit:



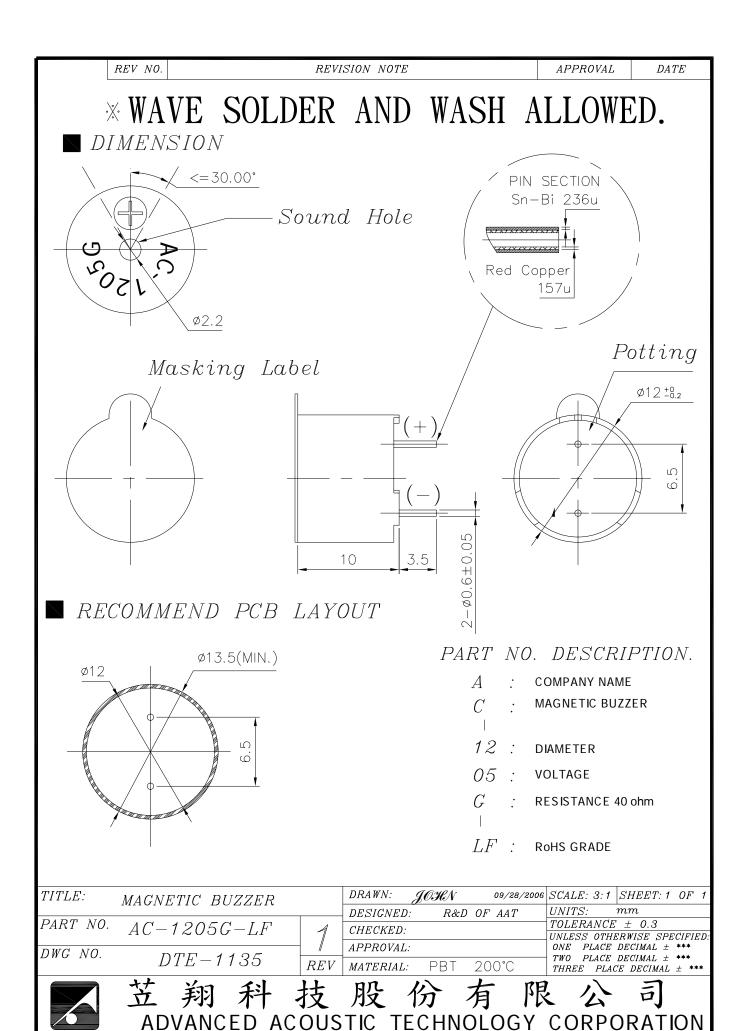
2-3. Standard Test Fixture



2-4. Frequency Response Curve



Mode: SSR



4. RELIABILITY TEST

	Item	Test conditions	Evaluation standard
01	High temp.Storage life	The part shall be capable of withstanding a storage Temperature of 85° C for 96 hours.	
02	Low temp.Storage life	The part shall be capable of withstanding a storage Temperature of -40 $^\circ\!\mathrm{C}$ for 96 hours.	
03	Temp. cycle	The part shall be subjected 10 cycles. One cycle shall consist of; -40°C 30 min 60 min	After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L
04	Temp./Humidity cycle	The part shall be subjected 10 cycles. One cycle shall be 12 hours and consist of; $90 \sim 95 \%$ RH $25^{\circ}C$ 0.5hn 6hrs 0.5hr 5hrs 0.5hr 5hrs	S.P.L shall be 77dB or more.
05	Operating life	 Rated Voltage, Frequency applied. 1. Ordinary temperature The part shall be subjected to 1000 hours at room tremperature (25 ±10°C) 1. High temperature The part shall be subjected to 500 hours at 75°C 2. Low temperature The part shall be subjected to 500 hours at -30°C 	
06	Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm (9.3G). The vibration test shall consist of 2 hours per plane in each three mutually perpendicular planes for a total time of 6 hours.	

	Item	Test conditions	Evaluation standard	
07	Fixed drop	The part shall be mounted on standard pc board and dropped from a height of 152cm onto a concrete floor 5 times in each 6 planes.(a total of 30 times)	After the test the part shall	
08	Free drop	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times).	meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 77dB or more.	
09	Solder ability	Soldering : 360±5℃ / 2 Sec. Bath Soldering : 260±10℃ / 2 Sec		
10	Solder heat resistance	Soldering into solderbath : $350\pm5^{\circ}$ C / 3 Sec		
11	Lead strength	Pull lead with a force of 10N,on the direction of the lead axis for 10 :10±1 sec		
12	Washability	Solvent : deionized water Solvent temp. : 55±5°C Soaking time : 5±0.5 min.		

