

TUMBLE DRYER SERVICE MANUAL

HP F2 PANEL



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1. OVERVIEW AND WORKING PRINCIPLE

- 1. Top Plate
- 2. Control Panel
- 3. Loading Door
- 4. Plinth
- 5. Plinth opening slot
- 6. Ventilation grills
- 7. Adjustable feet
- 8. Plinth cover
- 9. Type plate
- 10. Lint filter
- 11. Drawer Cover



1.2. Working Principle:

In the heat pump dryer machine, heated air is sent to the wet laundry in the drum from the heater side of the coil which called by condenser. The humidity of the laundry is taken and reaches the cold side of the coil which called by evaporator via filter. With a compressor, refrigerant is passed through inside of the tubes of coils both condenser and evaporator. A capillary causes resistance against to refrigerant flow. By this way, the evaporator surface is cooled and condenser surface is heated. The hot and humid air from the drum is reached cold evaporator surface and the humidity on it is left as water. The condensing water in the evaporator is pumped to the water tank by the pump.



2. TECHNICAL SPECIFICATIONS

Manufacturer	Vestel White Goods	
Capacity (max)	7 kg-8 kg-9 kg	
Height	Min: 845mm Max: 855 mm	
Depth	563 mm	
Width	596 mm	
Net weight (with plastic door)	45,4 kg	
Net weight (with glass door)	47,4 kg	
Voltage	220-240 V	
Working Temp.	+5°C - +35°C	
Power	1000 W	

3. INSTALLATION

3.1. Issues that should be informed to customer

- 1. Drying machine must be grounded.
- 2. Lint filter must be cleaned after each use
- 3. Water tank must be unloaded after each use
- 4. Even if the heat exchanger cleaning warning les is not on : clean the heat exchanger after every 30 drying processes or once a month
- 5. The amount of laundry should be appropriate to program.
- 6. Use this product only for laundry with a label that indicates it is suitable for drying.
- 7. Children should not play with appliance.
- 8. This product contains environmental friendly but flammable **R290** gas. Keep open flame and fire sources away from the product.
- 9. Ventilation grills should not be closed.
- 10. The service life time of tumble dryer is 10 years.
- 11. Adjustable feet should not be removed.
- 12. There should not be lockable or sliding door in the installation area
- 13. Never spray or pour water onto the dryer to wash it. There is a risk of electric shock.

Please ensure that customer reads the user manual

- 1. Check the environmental conditions. (Voltage, current etc.)
- 2. Ensure that product is used correctly
- 3. If the system displays failure code, find the corresponding code in the failure code list then act according to this.
- 4. Check the electronic connections



CUSTOMER SUPPORT

4. CONTROL PANEL AND PROGRAM SELECTION TABLE

4.1. Control Panel



Display Symbols

Water tank warning indicator	$\langle \! \! \! \! \! \rangle$
Lint filter cleaning warning indicator	
Heat exchanger cleaning warning indicator	

Drying Stages Indicator

Drying	¢
Cooling	8
End	

4.2.Program List

KNOB POSITION	PROGRAM
1	Cotton Extra Dry
2	Cotton Cupboard Dry
3	Cotton Iron Dry
4	Synthetics Cupboard Dry
5	Synthetics Iron Dry
6	Delicate
7	Mix
8	Baby Care
9	Jeans
10	60 min
11	40 min
12	20 min
13	Refresh
14	Express 45 '
15	Shirts 30 '
16	OFF





***The machine has humidity sensor that detects whether the laundry dry or not. At the programs that work with humidity sensor laundry does not dry in fixed time. Duration is constantly updates according to humidity data taking from laundry

*****Time Drying Program: 60min /40min / 20min** Humidity sensor is deactivated. The program ends when the time is up, without checking the humidity of the laundry.

*****Express 45'/ Shirts 30 ':** Humidity sensor is activated. The program time may extend, if the customer use different laundry according to the load in the program description.

Express 45' : 2 kg of cotton shirts spun at a high speed in the washing machine are dried in 45 minutes.

Shirts 30': 2 to 3 shirts are ready for to be ironed in 30 minutes.

*****Delicate:** Delicate fabrics are dried for a longer time at a low temperature.

4.3. Children's Safety



There is a child lock option to avoid changes in the program flow when keys are pressed during the program.

There is a child lock option to avoid changes in the programme flow when keys are pressed during the programme. To activate the child lock, press and hold the "Anti-Crease" and "Delicate Drying"

keys simultaneously for 3 seconds. When the child lock is active, all keys will be deactivated. Child lock will be deactivated automatically at the end of the programme.

When activating/deactivating the child lock, the LEDs of the "Anti-Crease" and "Delicate Drying" options will flash and an audible warning will be heard.



5.FAILURE MODES AND SERVICE AUTOTEST

***Service auto test must be run for every service call.





The case in the photo don't show us a failure code. Normally, when the drying program ends, the filter, water tank and end led are flashing. In addition, heat exchanger cleaning warning led is on every 30 cycles.



5.1. Failure Modes and Warning Leds

F2 HEAT PUMP MODEL ERROR CODES				
ERROF	ERROR CODE			REASON
E03	 ○ 3h. ○ 6h. ○ 9h. 	000000000000000000000000000000000000000	∭ 0 0 ∭	Aquaswitch connector is disconnected
E04	 ○ ○ 3h. ② ○ 6h. ○ 9h. 	€ 0 0 0 5 0 5 0 5 8 0 8	@ 0 0 @	Compressor connector is disconnected
E05	 ○ ○ ○ 3h. ② ○ 6h. ③ ○ 9h. 	© 0 ↓ 0 ↓	<u>ال</u> ە ە	Compressor NTC connector is disconnected
E06	 ○ ○ 3h. ② ○ 6h. ③ ○ 9h. 	0 0 0 0 5 0 5 0 5 0 5 0 5 0 5 0 5 0 5 0	₿ 0 ₽	Door NTC connector is disconnected
E07	 ○ ○ 3h. ○ 6h. ○ 9h. 	€ 000000000000000000000000000000000000	∭ 0 0 ∭	Motor connector is disconnected, motor is locked
E08	 ○ ○ 3h. ⊗ ○ 6h. ○ 9h. 	© 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<u>ال</u> ه اه	Voltage fluctuation

Notes For Service autotest:

*Service can not pass the current step before completing the minimum duration

*When minimum duration for each step (5 sec) is completed, filter led makes **slow blink** to indicate that service can pass the next step

*For error codes, leds must make fast blink



5.2.Service Auto Test Steps

STEPS	Control		Possible Errors
The Routine to Enter Servis Autotest	While pushing SW2 button for 5 sec, position knob t Program 1. Then press Start/Pause button. Machine to service autotest. F2: All warning leds makes fast blink for 2 sec and th becomes fix off. Machine shows the last error saved by machine. W knob positioned to program 2, control steps starts.		
Step 2 (Knob Position 2)	Dryer check Aquaswitch, if aquaswitch ON go to next step (pump activation), if aquaswitch OFF give water tank full error	LD6	*Aquaswitch connector is taken out *Aquaswitch connector is short circuit *Styrofoam is borken or not
Step 3 (Knob Position 3)	Pump is on	-	Service must pour water to pump reservoir and check whether water is pumped to tank. If water is not pumped to water tank; *Pump connector is taken out
Step 4 (Knob Position 4)	Motor CCW (Tumble CW)-Motor stops	-	Service must check whether tumble is moving to CW. If not; *Motor connector is taken out *Motor might be locked *Motor belt might be dislocated
Step 5 (Knob Position 5)	Motor CW (Tumble CCW) -Motor stops	-	Service must check whether tumble is moving to CCW *If tumble is moving to CW again, then motor relay short circuit CCW
Step 6 (Knob Position 6)	Check Compressor NTC if heater NTC T=255	LD3 LD5	*Compressor NTC connector is taken out or short circuit
Step 7 (Knob Position 7)	Check Door NTC if heater NTC T=255	LD2 LD3	*Door NTC connector is taken out or short circuit
Step 8 (Knob Position 8)	Compressor OFF- Motor CCW (Tumble CW) OFF- Cooling fan ON	-	Service must check power of at the home voltage and fan will be controlled manually by technical service.
Step 9 (Knob Position 9)	Compressor ON- Motor CCW (Tumble CW) Motor OFF	-	Service must check power of at the home voltage.
Step 10 (Knob Position 10)	Check conductivity sensor when door is opened and motor is off	LD2 LD5	Service puts his hand on the humidity sensor plates and software checks sensor data *If sensor data=0, humidity sensor connector is taken out



CUSTOMER SUPPORT

6. DISASSEMBLY

6.1. Top Plate



- 1. Remove two screws that fix the top plate at the back.
- 2. Remove by pulling the top plate to yourself.



CUSTOMER SUPPORT

6.2. Control Panel



- 1. Remove 2 screws from the top
- 2. After the water tank removed, the plastic screw in the center of the control panel should be removed.



CUSTOMER SUPPORT

6.2. Control Panel



- 1. After removing the screws on the control panel, the control panel is removed as shown in the photo from the upper support bracket.
- 2. The cables on the control panel are carefully removed from the cable paths.



CUSTOMER SUPPORT

6.2. Control Panel



1. All sockets which is connected with electronic card must be removed carefully as shown in the photo.



CUSTOMER SUPPORT

6.3. Electronic Card



- 1. To remove the electronic card box (PCB box) from the control panel, it is necessary to remove 6 tabs. As shown in the photo, you can take off the snap fits with thin screwdriver.
- 2. The PCB box is separated from the control panel.



CUSTOMER SUPPORT

6.3. Electronic Card





CUSTOMER SUPPORT

6.3. Electronic Card





CUSTOMER SUPPORT

6.4. Side Panel





CUSTOMER SUPPORT

6.4. Side Panel



- 2. Remove 2 screws from front
- 3. It should not be forgotten to take bottom screw (2 screws)
- 4. Remove the side plate which is pulled out screws , by pushing up



CUSTOMER SUPPORT

6.5. Supply Cable



- 1. Remove the supply cable brown and blue cable socket.
- 2. Remove the terminals with tool as shown in the photo
- 3. Remove supply cord by pushing up



CUSTOMER SUPPORT

6.6. Emi Filter



- 1. Remove EMI filter sockets
- 2. Remove the terminals with tool as shown in the photo
- 3. Remove the EMI filter which is fixed with 2 screws to the rear panel



6.7. Rear Cover



1. Remove all screws shown in the photo.



CUSTOMER SUPPORT

6.8.Pump



- 1. Remove the screw on pump cover
- 2. After opening the pump holder plastic cover, Remove 2 hoses that is connected with pump.
- 3. Remove aqua switch and pump socket.
- 4. Remove the pump holder plastic from basement plastic as shown in the photo





6.8.Pump



- 5. Push the pump from plastic.
- 6. There is a float in the pump housing as shown in the photo.



CUSTOMER SUPPORT

6.9.Process Fan



- 1. Hold the fan as shown in the photo.
- 2. First remove washer and nut then remove the process fan.



CUSTOMER SUPPORT

6.10. Rear Panel



- 1. Remove segment on rear panel. When assembled the machine do not forget that there are two washers.
- 2. Remove 8 screws from panel



CUSTOMER SUPPORT

6.10. Rear Panel



- 1. Remove hoses from rear panel
- 2. Remove the rear panel by pulling to yourself.



CUSTOMER SUPPORT

6.11. Rear Isolation Group





CUSTOMER SUPPORT

6.12. Rear Bearing Group





CUSTOMER SUPPORT

6.13. Water Tank Housing



- 1. Remove 2 hoses from water tank housing.
- 2. Remove the water tank housing clips.
- 3. The water tank housing is removed as in the photo.



CUSTOMER SUPPORT

6.14. Drum



- 2. Remove the belt on the drum
- 3. Pull up the drum to separate with basement plastic. Then, pull back to remove.



CUSTOMER SUPPORT

6.15. Motor



Remove capacitor sockets and other sockets from motor.
 PS: before removing the motor, process fan should be removed.
 You can apply the same instruction to change the belt



CUSTOMER SUPPORT

6.15.Motor



- 2. Remove 4 screws from motor fixing plastic
- 3. Take the motor from basement plastic as shown in the photo.



CUSTOMER SUPPORT

6.16. Capacitors



- 1. Remove all sockets from motor.
- 2. Remove the screw on bottom of capacitor then disassemble the capacitor
- 3. The capacitor is removed by turning.



CUSTOMER SUPPORT

6.17. Belt





CUSTOMER SUPPORT

6.18. Humidity Sensor



- 1. Remove 5 screws from humidity sensor plastic.
- 2. Remove the humidity sensor cable as shown in photo.



CUSTOMER SUPPORT

6.19. Door latch



- 1. Remove door latch screw from front panel.
- 2. Separate the door latch socket from door latch as shown in the photo.



CUSTOMER SUPPORT

6.20. Plinth



- 1. Remove the plinth screw
- 2. Remove the plinth as shown in the photo



CUSTOMER SUPPORT

6.21. Cooling Fan



- 3. Remove screws on cooling fan fixing plastic
- 4. Remove the cooling fan fixing plastic as shown in the photo.
- 5. Disassemble the cooling fan by removing the fan screws and fan ground wire.



CUSTOMER SUPPORT

6.22. Plinth Cover





CUSTOMER SUPPORT

6.23. Door



- 1. Remove 2 screws that fix the door.
- 2. Pull the door by lifting up.



CUSTOMER SUPPORT

6.24. Drum Bearing Wheel



1. Remove wheels as shown in the photo



CUSTOMER SUPPORT

6.25. Drumlight



- 2. Remove the drum light socket.
- 3. Remove the drum light card.



6.26. Front Panel





CUSTOMER SUPPORT

6.27. Door NTC





- 1. Remove the socket from NTC sensor on the basement plastic.
- 2. Remove the NTC from basement plastic by hand or tool.



CUSTOMER SUPPORT

6.28. Side Bracket



- 1. Remove cable holder plastic clips shown in the photo. (For right side bracket)
- 2. Remove screw from bracket which is fixing side bracket and top bracket. (Rear panel was removed before.)



CUSTOMER SUPPORT

6.29. Front Shield



- 1. Remove 2 screws in the bottom.
- 2. Open clips on the left side.
- 3. The front shield should be lifted as shown in the photo.



CUSTOMER SUPPORT

6.30. Front Isolation Foam



- 1. It is important to install the new felt correctly after it has been removed from the slot at the front shield.
- 2. Before Sticky paper is opened, front isolation foam should be placed to slot on front shield. Front isolation foam mark should be on left bottom of front shield.
- 3. Stick the foam on front shield as shown in the photo.
- 4. Isolation should be centered on slot



CUSTOMER SUPPORT

6.31. Cable Group



- 1. Open the cable holder plastic clips on side bracket.
- 2. Remove cable holder plastic fixing clips as shown in the photo.



CUSTOMER SUPPORT

6.31. Cable Group



3. Cable Group of Front Shield

6. Compressor Socket



7. 7. COMPONENT SPECIFICATIONS AND MEASUREMENTS

7.1. Motor

the photo on the right, the socket on the motor are shown to be measured by multiple counters. It is driven with triac via the electronic card (to give energy) and relay (for direction control).	The dryer has an asynchronous motor. In the photo on the right, the socket on the motor are shown to be measured by multiple counters. It is driven with triac via the electronic card (to give energy) and relay (for direction control).	
Technical Features		
Type: single-phase asynchronous motor Motor speed : 2750 rpm (Unloaded drum)	Type: single-phase asynchronous motor	Motor speed : 2750 rpm (Unloaded drum)
Power: 200 W (Unloaded drum) Drum speed : 52 ± 2	Power: 200 W (Unloaded drum)	Drum speed : 52 ± 2
Main windings: 21.5±7% (20 °C temp.) Capacitor value : 11 μF ± %5	Main windings: 21.5±7% (20 °C temp.)	Capacitor value : 11 μF ± %5
Aux windings: 19.5±7% (20 °C temp.)	Aux windings: 19.5±7% (20 °C temp.)	
Component Test		

- Check whether the motor cable is connected to the motor connector.
- Check the connection of the capacitor cables
- Measure the resistance values and check the capacitor values
- Check whether it is working by connecting via the terminals 1 and 2 (Blue-White) connection
- If it is working, revolution of the drum is measured in unloaded state.

The terminals 1-3 of the motor should be connected with capacitor Resistance measurement of main winding: Terminal 1 -2 (Blue-White) is measured. Resistance measurement of aux winding: Terminal 3 -2 (Red-White) is measured.





7.1.1. Motor Measurements





7.2. Pump

In Tumble Dryer models, the pump is used to transport the water that accumulates in the condensation chamber to tank in the drawer area. One triac is measured on the electronic card.



Technical Features

Resistance : 764±10% ohm Voltage: 220-240 Volt Frequency: 50 Hz Input Power : 13W max

Component Test

- Check the connection of the pump connector
- Check the pump resistances
- Check whether pump is working, by feeding externally
- If the pump is working, the water in the tank is unloaded by running the pump Then, Unload 500 ml of water from water tank to pump reservoir and check whether water is pumping.
- While pump is working, if water is not reached into water tank, hoses should be checked.



CUSTOMER SUPPORT

7.2.1 Pump Measurements





CUSTOMER SUPPORT

7.3. Electronic Card



7.4. Door/Compressor NTC Sensor

Two NTC sensors are used. The NTC resistance decreases when the temperature rises. **Technical Features** Door NTC Resistance : 12 k $\Omega\,$ (Measured from IDC connected to electronic card) Compressor NTC Resistance : $12 \text{ k}\Omega$ (Measured from IDC connected to electronic card)

- **Component Test**
- Resistance is measured from IDC connected to electronic card .



7.4.1. Door NTC Sensor Measurements



7.5. Compressor

The dryer has an compressor with an asynchronous motor. In the photo on the right, the terminal on the compressor are shown to be measured by multiple counters. It is driven with relay via the electronic card (to give energy) and relay drive the compressor only one direction.



Technical Features

Type: single-phase asynchronous motor Power: 350 W (Unloaded drum) Main windings: 9.3±7% (25 °C temp.)



Aux windings: 8.75±7% (25 °C temp.) Motor speed : 2928 rpm (Unloaded) Gas Type: R290 Capacitor value : 20 μF ± %5 Compressor Capacity: 7.8 cm³/rev

Component Test

- Check whether the compressor cable is connected to the compressor terminal.
- Check the connection of the capacitor cables
- Measure the resistance values and check the capacitor values
- Check whether it is working by connecting via the terminals S,R and C connection
- If it is working, start the machine and check the drum temperature.

The terminals S and R of the motor should be connected with capacitor. Resistance measurement of main winding: Terminal C-R is measured. Resistance measurement of aux winding: Terminal C-S is measured.





7.5.1. Compressor Measurements





CUSTOMER SUPPORT

7.6. Door Latch

Door latch locks when the door is closed. It's designed to be opened from inside, in case of children are in the drum



Component Test

- When the door is closed, check whether there is electrical transmission from IDC connected to electronic card
- Check the connection of the component connector

7.6.1 Door Latch Measurements





7.7. Humidity Sensor

The Humidity Sensor measures the amount of dryness of the laundry in the drum.



Component Test

- Each humidity sensor plate is checked whether there is electrical transmission from IDC connected to electronic card.
- Check the connection of the component connector

7.7.1 Humidity Sensor Measurements





CUSTOMER SUPPORT

7.8. Cooling Fan

The dryer has an cooling fan with an asynchronous motor. In the photo on the right, the terminal on the compressor are shown to be measured by multiple counters. It is driven with triac via the electronic card (to give energy)



Technical Features

Type: single-phase AC fan Power: 28 W Main windings: 600±7% Motor speed : 2600/3000 ±10%

Component Test

- Check whether the cooling fan cable is connected to the fan terminal.
- Measure the resistance values





7.8.1. Cooling Fan Measurements



7.9. Drumlight

Drumlight lights inside of the drum



Component Test Check whether there is electrical transmission from IDC connected to electronic card.



8. TROUBLESHOOTING

















