## BIPOLAR ANALOG INTEGRATED CIRCUIT <br> $\mu \mathrm{PC} 2533$

## AM TUNER FOR ELECTRONIC TUNING CAR RADIOS

The $\mu \mathrm{PC} 2533$ is an IC developed as an AM tuner for car stereos and car radios.
It employs an up-conversion type double super-heterodyne configuration (IF1 = 10.71 MHz , $\mathrm{IF} 2=450 \mathrm{kHz}$ ).
The internal configuration consists of the MIX1 block (MIX1, OSC1, Buff1), MIX2 block (MIX2, OSC2, Buff2), IF amplifier, detection circuit, AGC circuit, signal meter circuit, SD (station detector) circuit, and Lo/DX (short range/long range) circuit.

## Features

- Possible to select stations using only one varactor diode with narrow variable capacitance range
- Tracking adjustment unnecessary
- Coil switching between LW (long wave) and MW (middle wave) unnecessary
- Less sensitivity deviation due to tracking error
- High S/N: 60 dB
- Signal meter output with good linearity
- Signal meter output voltage inclination setting possible by external resistor.
- Can be used with IF (intermediate frequency) counter turning system or high/low tuning system.

| Type Number | SD Sensitivity Setting |  | Signal Meter Voltage <br> Inclination Setting | Remarks |
| :--- | :--- | :--- | :--- | :--- |
|  | IF Counter Output | High/Low Output |  | Set by pin No. 9 |
| Depends on SD <br> sensitivity setting | SD sensitivity of IF counter <br> system and high/low system <br> can be set independently. |  |  |
| $\mu$ PC2533GS-02 | Set by pin No. 7 | Set by pin No. 9 | Tilt of the signal meter <br> voltage can be set without <br> regard to SD sensitivity. |  |

- Lo/DX function on-chip
- Since IFT (intermediate frequency transformer) turn ratio is free from limitation for matching of ceramic filter impedance, it is easy to design MIX gain with IFT.


## Ordering Information

| Part Number | Package |
| :---: | :---: |
| $\mu$ PC2533GS-01 | 36-pin plastic shrink SOP $(300 \mathrm{mil})$ |
| $\mu$ PC2533GS-02 | 36-pin plastic shrink SOP $(300 \mathrm{mil})$ |

## Block Diagram



Remarks 1. Bold lines indicate flow of audio signal.
2. $\mu$ PC2533GS-02 pin names are in parentheses. Pins not in parentheses are used in both the $\mu$ PC2533GS-01 and $\mu$ PC2533GS-02.

## Pin Configuration (Top View)

36-pin plastic shrink SOP ( 300 mil )

- $\mu$ PC2533GS-01
- $\mu$ PC2533GS-02


Remark $\mu$ PC2533GS-02 pin names are in parentheses. Pins not in parentheses are used in both the $\mu$ PC2533GS-01 and $\mu$ PC2533GS-02.

## 1. Pin Description

Names and symbols in parentheses indicate pin names for $\mu$ PC2533GS-02. Names and symbols not in parentheses are pin names used in both the $\mu$ PC2533GS-01 and $\mu$ PC2533GS-02.
(1/7)

| Pin No. | Symbol | Name | Equivalent Circuit |
| :---: | :---: | :---: | :---: |
| 1 | OSC1 Buff | OSC1 Buff output |  |
| 2 | ALC | OSC1 ALC |  |
| 3 | $\mathrm{V}_{\text {ref }} 1$ | Reference voltage | Reference voltage (5.3 V) |
| 4 | Lo/DX | Lo/DX control |  |
| 5 | SEEK | Seek request |  |


| Pin No. | Symbol | Name | Equivalent Circuit |
| :---: | :---: | :---: | :---: |
| 6 | SD ACOUT | SD AC output |  |
| 7 | SD ACadj | SD AC sensitivity setting (and signal meter ouput) |  |
|  | [SDadj] | [SD AC sensitivity and SD DC sensitivity setting] |  |
| 8 | SD IFIN | SD IF input |  |


| Pin No. | Symbol | Name | Equivalent Circuit |
| :---: | :---: | :---: | :---: |
| 9 | SD DCadj | SD DC sensitivity setting (and signal meter output) |  |
|  | [SMOUT] | [Signal meter output] | ( $\mu$ PC2533GS-02) |
| 10 | SD DCOUT | SD DC output (Active high) | (10) |
| $\begin{aligned} & 11 \\ & 12 \end{aligned}$ | $\begin{aligned} & \text { OSC2 (B) } \\ & \text { OSC2 (E) } \end{aligned}$ | OSC2 (base) OSC2 (emitter) |  |
| 13 | $\mathrm{V}_{\text {ret }}$ 2 | Reference voltage | Reference voltage (6.0 V) |


| Pin No. | Symbol | Name | Equivalent Circuit |
| :---: | :---: | :---: | :---: |
| 14 | MIX2AGC T.C. | MIX2 AGC smoothing |  |
| 15 | Vo (AF) | Audio output |  |
| 16 | GND | Ground | GND (low frequency) |
| 17 | Vcc | Power supply voltage | Vcc |
| 18 | IF2OUT | IF amplifier output |  |
| 19 | IF2IN | IF amplifier input |  |
| 20 | IF AGC T.C. | IF AGC input |  |


| Pin No. | Symbol | Name | Equivalent Circuit |
| :---: | :---: | :---: | :---: |
| 21 | Buff2OUT | 2nd IF burffer output |  |
| 22 | Buff2IN | 2nd IF buffer input |  |
| 23 | MIX2IN | MIX2 input |  |
| $\begin{aligned} & 24 \\ & 25 \end{aligned}$ | MIX2OUT MIX2OUT | MIX2 output MIX2 output |  |
| 26 | MIX2BYP | MIX2 bypass |  |
| 27 | Buff10UT | 1st IF buffer output |  |


| Pin No. | Symbol | Name | Equivalent Circuit |
| :---: | :---: | :---: | :---: |
| 28 | GND | Ground | GND (high frequency) |
| 29 | Buff1IN | 1st IF buffer input |  |
| 30 | MIX1BYP | MIX1 bypass |  |
| $\begin{aligned} & 31 \\ & 32 \end{aligned}$ | MIXIOUT MIXIOUT | MIX1 output MIX1 output |  |
| 33 | MIX1IN | MIX1 input |  |
| 34 | RF AGC T.C. | RF AGC smoothing |  |


| Pin No. | Symbol | Name | Equivalent Circuit |  |
| :---: | :---: | :---: | :---: | :---: |
| 35 | RF AGC2 | RF AGC output (cascade base) |  |  |
|  |  |  | RF AGC output (PIN diode) |  |

## 2. Operation of Each Block

### 2.1 FR Amplifier Circuit Block

Fig. 2-1 RF Ampliier Circuit


Note Lo : 3 V or higher
DX: 1 V or lower

In the AM band, the capacitance of a car radio antenna depends on its length, diameter, cable length, etc. Therefore, J -FET is used in the $\mu \mathrm{PC} 2533$ to raise RF input impedance.

Since the $\mu \mathrm{PC} 2533$ raises the first IF (intermediate frequency) to 10.71 MHz , there is no need for a tuning circuit between the RF amplifier circuit and MIX1. Instead, it employs an LPF (about 6 MHz ) consisting of L4, L5 and C3 to C5 between the RF amplifier circuit and MIX1 in order to cut image frequency ( 21.4 MHz or higher). Because this allows a wide-band RF amplifier circuit to be configured without using a tuning circuit, frequency sensitivity deviation can be minimized to a high degree.

The AGC circuit consists of RF AGC1 by the PIN diode connected to the FET gate and RF AGC2 by the cascade transistor Q1. Use a low-noise transistor even with low current for the cascade transistor Q1 (if a high-noise one is used, the S/N ratio deteriorates).

Remark Set bias voltage for cascade transistor Q 1 to $\mathrm{V}_{\mathrm{C}}>\mathrm{V}_{\mathrm{B}}$.

### 2.2 MIX1 Block

Fig. 2-2 MIX1 Block


Note Output impedance and input impedance of Buff1 are $330 \Omega$ and $15 \mathrm{k} \Omega$, respectively.

MIX1 (Q101 to Q108) is a DBM (double balanced mixer).
MIX1 output is supplied to 10.7 MHz ceramic filter via Buff1 (output impedance: $330 \Omega$ ) for impedance matching.
The local oscillation signal is applied to the bases of Q101 to Q104, and the RF signal to the base of Q105. MIX1 (Q101 to 108) multiplies the local oscillation signal by RF signal, and converts to the resonance frequency of IFT T1 for output.

The local oscillation signal is output from pin 1 via Q109 (OSC Buff). It has an amplitude of $110 \mathrm{~dB} \mu \mathrm{~V}$ and can be directly input to CMOS LSI for use by the PLL synthesizer.

The RF signal applied to the base of Q105 is also input to the detector of the RF AGC circuit.

### 2.3 MIX2 Block

Fig. 2-3 MIX2 Block


Note Output impedance and input impedance of Buff2 are $2 \mathrm{k} \Omega$ and $30 \mathrm{k} \Omega$, respectively.

MIX2 (Q201 to Q208) is a DBM with a configuration similar to that of MIX1.
The major difference from the MIX1 is that MIX2 is equipped with a current control circuit for output and is controlled by the AGC.

Input impedance of MIX2 is $330 \Omega$ to match the 10.7 MHz ceramic filter. Output impedance of Buff 2 is $2 \mathrm{k} \Omega$ to match the 450 kHz ceramic filter.

IF signal input from pin 23 is also input to the detector of the RF AGC. The RF AGC is detected by both MIX1 and MIX2 blocks.

The Buff1 and Buff2 ensure impedance matching between MIX1 and MIX2 outputs and each ceramic filter. As a result, IFT design is not restricted by the need to match ceramic filter impedance. For turn ratio, etc., only conversion gain need be taken input account, so it is easy to design.

### 2.4 RF AGC Block

Fig. 2-4 RF AGC Block


The configuration of the RF AGC is shown in Fig. 2-4. After being detected by the RF AGC detector and added, the input signal from MIX1 and MIX2 is smoothed by external capacitor of pin 34, and its DC voltage controls the RF AGC.

RF AGC output controls the PIN diode from pin 36 and controls base voltage of cascade transistor which determines FET V $V_{\text {ds }}$ from pin 35. In addition, by detecting sudden fluctuation of pin 34 voltage and switching over time constants, RF AGC response convergence when the electric field suddenly changes is improved.

Operation start time of the RF AGC can be delayed slightly by connecting a resistor parallel to the external capacitor of pin 34.

### 2.5 IF Amplifier Block and Detection Block

Fig. 2-5 IF Amplifier and Detection Block


In the IF amplifier block, DC feedback is carried to pin 19 via an external low pass filter (composed of $\mathrm{T}_{3}$ and $\mathrm{C}_{19}$ ) from pin 18, an output pin. The DC electric potential of pin 18 is designed to be fixed approximately equal to the (+) side input of the IF amplifier. The value of R19 is the input impedance, so impedance matching to 450 kHz ceramic filter is possible.

The output signal current of the IF amplifier is converted to signal voltage by being resonated by T3 and input to the detection circuit after frequency selection.

Emitter follower detection by Q302 is adopted for the detection circuit block.

### 2.6 IF AGC Block

Fig. 2-6 IF AGC Block (for $\mu$ PC2533GS-01)


IF AGC block configuration is shown in Fig. 2-6. The signal detected from pin 15 is smoothed by the capacitor of pin 20, and its DC voltage controls the IF AGC.

The IF AGC controls the IF amplifier and MIX2. In the operation sequence, it first controls the gain of the IF amplifier, then controls the gain of MIX2.

The signal meter circuit output (current output) is in proportion to the DC voltage smoothed by pin 20, and converted to voltage by the external resistor of pin 7 or 9 . Therefore, output voltage value and gain can be set by the value of the external resistor. Note

Note For relation between the external resistor and the signal meter, refer to Signal meter output voltage (adjustment by resistor between pin 9 and GND) in section 4. Characteristic Curves.

### 2.7 Station Detector Circuit Block

Fig. 2-7 Station Detector Circuit Block


The configration station detector (SD) circuit block is shown in Fig. 2-7.
The SD circuit stops scanning or seeking when a broadcast wave is received when auto scanning or seek tuning. Since the $\mu \mathrm{PC} 2533$ has two outputs (DC high/low signal (open collector) and AC IF signal ( $f=450 \mathrm{kHz}$ ), it can be used according to DTS (digital tuning system) type. Input the SD request signal from DTS to pin 5.

The SD sensitivity setting methods of the $\mu$ PC2533GS-01 and $\mu$ PC2533GS-02 differ.
With the $\mu$ PC2533GS-01, SD sensitivities in the IF counter output system and in the high/low output system are set by external resistor between pin 7 and GND and by external resistor between pin 9 and GND.

With the $\mu$ PC2533GS-02, SD sensitivities in both the IF counter output system and high/low output system are set by external resistor between pin 7 and GND (refer to Fig. 2-6).

Table 2-1 SD Sensitivity Setting Examples

| Value of Resistor between Pin 9 or Pin 7 and GND | SD Sensitivity (AC, DC) |
| :---: | :---: |
| $51 \mathrm{k} \Omega$ | $27 \mathrm{~dB} \mu \mathrm{~V}$ |
| $24 \mathrm{k} \Omega$ | $29 \mathrm{~dB} \mu \mathrm{~V}$ |
| $10 \mathrm{k} \Omega$ | $33 \mathrm{~dB} \mu \mathrm{~V}$ |

The reference voltage of the $\mu \mathrm{PC} 2533-01$ and $\mu \mathrm{PC} 2533-02$ detection comparator has been internally fixed at 1.0 V .

Under the influence of R501 ( $5 \mathrm{k} \Omega$ ) and R502 ( $5 \mathrm{k} \Omega$ ) of the siganl meter circuit (Fig. 2-6), signal meter output voltage and detection comparator input voltage do not perfectly coincide. For SD sensitivity setting, refer to the following formula.

Detection comparator input voltage $=$
Signal meter output voltage $\times\left(1+\frac{\text { R501 }}{\text { Value of resistor between pin } 7 \text { and GND }}\right)$

Remark Because DC output is open-collector type (Active high), connect pull-up resistor to pin 10 to use.

## 3. Electical Characteristics

Absolute Maximum Ratings ( $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ )

| Item | Symbol | Rating | Unit |
| :--- | :--- | :--- | :---: |
| Power supply voltage | $\mathrm{V}_{c \mathrm{C}}$ | 10 | V |
| Power dissipation | $\mathrm{PD}_{\mathrm{D}}$ | 600 | mW |
| Operating ambient temperature | $\mathrm{T}_{\mathrm{A}}$ | -40 to +85 | ${ }^{\circ} \mathrm{C}$ |
| Storage temperature | Tstg | -55 to +125 | ${ }^{\circ} \mathrm{C}$ |

Caution Exposure to Absolute Maximum Ratings for extended periods may affect device reliability; exceeding the ratings could cause permanent damage. The parameters apply independently. The device should be operated within the limits specified under DC and AC Characteristics.

Recommended Operating Conditions ( $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ )

| Item | Symbol | Conditions | MIN. | TYP. | MAX. | Unit |
| :--- | :--- | :--- | :---: | :---: | :---: | :---: |
| Power supply voltage | VCc |  | 7.5 | 8.0 | 8.5 | V |
| Input voltage | VIN |  |  |  | 132 | $\mathrm{~dB} \mu \mathrm{~V}$ |

## Electrical Characteristics

(Unless specified, $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}, \mathrm{Vcc}=8 \mathrm{~V}, \mathrm{fin}=999 \mathrm{kHz}, \mathrm{fmod}=400 \mathrm{~Hz}, \mathrm{AMmоd}=30 \%$, Rsd1 (resistor between pin 7 and GND) = RsD2 (resistor between pin 9 and GND) $=\mathbf{2 4} \mathrm{k} \Omega$, 15-pin measurement load $=100 \mathrm{k} \Omega$ )

| Item | Symbol | Conditions | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Circuit current | Icc | No input (excluding FET) | - | 45 | 55 | mA |
| Detection output | Vo | $\mathrm{VIN}=74 \mathrm{~dB} \mu \mathrm{~V}$ | 150 | 180 | 210 | mVrms |
| Signal-to-noise ratio | S/N | V IN $=74 \mathrm{~dB} \mu \mathrm{~V}$ | 53 | 60 | - | dB |
| Total harmonic distortion 1 | THD1 | V IN $=74 \mathrm{~dB} \mu \mathrm{~V}$ | - | 0.3 | 1.0 | \% |
| Total harmonic distortion 2 | THD2 | $\mathrm{VIN}=74 \mathrm{~dB} \mu \mathrm{~V}, \mathrm{AMMOD}=80 \%$ | - | 0.7 | 1.0 | \% |
| Total harmonic distortion 3 | THD3 | V IN $=130 \mathrm{~dB} \mu \mathrm{~V}$, AM Mод $=80 \%$ | - | 0.7 | 1.5 | \% |
| Signal meter output voltage 1 | Vs1 | No input | - | 0 | 0.2 | V |
| Signal meter output voltage 2 | Vs2 | $\mathrm{V} \mathrm{IN}=30 \mathrm{~dB} \mu \mathrm{~V}$ | 0.5 | 1.5 | 2.5 | V |
| Signal meter output voltage $3^{\text {Note }}$ | Vs3 | $\mathrm{V} \mathrm{IN}=74 \mathrm{~dB} \mu \mathrm{~V}$ | $\begin{gathered} \hline 4.8 \\ (4.3) \end{gathered}$ | $\begin{gathered} \hline 5.5 \\ (5.0) \end{gathered}$ | $\begin{gathered} 6.7 \\ (5.5) \end{gathered}$ | V |
| Local buffer output 1 | Vosc | 1-pin load: 20 pF or less | 106 | 110 | 114 | $\mathrm{dB} \mu \mathrm{V}$ |

Note Specifications in parentheses for signal meter output voltage 3 are for $\mu$ PC2533GS-02. Values of other items are the same for $\mu$ PC2533GS-01 and $\mu$ PC2533GS-02.

Reference Characteristics

| Item | Symbol | Conditions | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Maximum sensitivity | MS | Vin making Vo -10 dB, where V o $=0 \mathrm{~dB}$ at $\mathrm{V} \mathrm{IN}=74 \mathrm{~dB} \mu \mathrm{~V}$ | - | 13 | - | $\mathrm{dB} \mu \mathrm{V}$ |
| S/D sensitivity (AC) | SS(AC) | VIn making SEEK, SD AC OUT level $101 \mathrm{~dB} \mu \mathrm{~V}$ or more | - | 29 | - | $\mathrm{dB} \mu \mathrm{V}$ |
| S/D sensitivity (DC) | SS(DC) | VIn making SEEK, SD AC OUT voltage 4.8 V or more | - | 29 | - | $\mathrm{dB} \mu \mathrm{V}$ |
| S/D output time | T-SD | Delay time from the time when changing SEEK VIN $=0 \rightarrow 40$ $\mathrm{dB} \mu \mathrm{V}$ to the time when pin 10 voltage becomes 4.8 V or more | 0 | 5 | 25 | ms |
| Vo stabilization time | T-Vo | $\begin{aligned} & \mathrm{V}_{\mathrm{IN}}=60 \rightarrow 100 \mathrm{~dB} \mu \mathrm{~V}, \\ & \mathrm{~V}_{\mathrm{o}}= \pm 3 \mathrm{~dB} \end{aligned}$ | 60 | 160 | 260 | ms |
| Tweet | TW | $\mathrm{VIN}=74 \mathrm{~dB} \mu \mathrm{~V}$, 2IF | - | 60 | - | dB |
| 2nd local buffer negative impedance | Zosc2 | Maximum value of a series resistor with which the crystal can oscillate | 400 | - | - | $\Omega$ |
| Usable sensitivity | US | VIN making $\mathrm{S} / \mathrm{N}=20 \mathrm{~dB}$ | - | 25 | - | $\mathrm{dB} \mu \mathrm{V}$ |

## 4. Characteristic Curves

Input/Output Characteristics (1)


Input/Output Characteristics (2)


Signal input level ( $\mathrm{dB} \mu \mathrm{V}$ )

Input/Output Characteristics (3) (FET Load: $255 \Omega$ ) (Reference Only)


Input/Output Characteristics (4)


## Cross-Modulation Characteristics (40 kHz Detuning)



Cross-Modulation Characteristics (40 kHz Detuning, FET Load $255 \Omega$ ) (Reference Only)


## Cross-Modulation Characteristics (400 kHz Detuning)



## Power Supply Voltage Characteristics



## Modulation Factor Characteristics



Detuning Frequency Characteristics (Maximum Sensitivity), Signal Selectivity Characteristics


## Modulation Frequency Characteristics



Signal Meter Output Voltage (Adjustment by Resistor between Pin 9 and GND)


Remark Figures in parentheses indicate setting value (resistor between pin 9 and GND) for $\mu$ PC2533GS-02. A circuit that restricts output current from pin 9 is mounted on $\mu$ PC2533GS-02.

## Receiving Frequency Characteristics



Temperature Characteristics (Signal Meter Voltage vs. Operating Ambient Temperature)


Temperature Characteristics (Maximum Sensitivity, Usable sensitivity vs. Operating Ambient Temperature)


Temperature Characteristics (Detection Output Level, Signal-to-Noise Ratio vs. Operating Ambient Temperatue)


Temperature Characteristics (THD vs. Operating Ambient Temperatue)



## Coil Specifications (TOKO, Inc.)

| Product No. | Connection Diagram | Prototype No. | Specifications |
| :---: | :---: | :---: | :---: |
| L1 | $\left.\begin{array}{l}2) \\ \text { 1) }\end{array}\right\}$ | X119FNS-16314Z | $\begin{align*} & \text { (1) }-(3) \\ & 15 \mathrm{~T}  \tag{4}\\ & \mathrm{~L}=4.7 \mu \mathrm{H} \\ & \text { Qu }>60 \tag{6} \end{align*}$ |
| L2 | (3) <br> (2) <br> (1) | 388DN-1043BS | $\begin{aligned} & \text { (4) - (6) } \\ & 1440 \mathrm{~T} \\ & \mathrm{~L}=100 \mathrm{mH} \\ & \mathrm{Qu}>45 \end{aligned}$ |
| L3 |  | 247BR-0147Z | $\begin{gathered} (1)-(3) \\ 274 \mathrm{~T} \\ \mathrm{~L}=2 \mathrm{mH} \\ \mathrm{Qu}>50 \end{gathered}$ |
| L4 | (3) <br> (4) <br> (2) <br> (1) <br> (6) | 392AN - 1871Y | $\begin{array}{lll} \hline(1)-(3) & (1)-(2) & (2)-(3) \\ 8 \mathrm{~T} & 4 \mathrm{~T} & 4 \mathrm{~T} \\ \mathrm{~L}=1.8 \mu \mathrm{H} \\ \mathrm{Qu}>70 \end{array}$ |
| T1 | (3) <br> (2) <br> (1) | 392AC-1883N | $\begin{array}{ccc} (1)-(3) & (1)-(2) & (2)-(3) \\ 14 \mathrm{~T} & 7 \mathrm{~T} & 7 \mathrm{~T} \\ & & (4)-(6) \\ \mathrm{C}=43 \mathrm{pF} & 3 \mathrm{~T} \\ \mathrm{Qu}>50 & \\ \mathrm{fo}=10.7 \mathrm{MHz} & \end{array}$ |
| T2 |  | 7PSYC-1779N | $\begin{array}{ccc} (1)-(3) & (1)-(2) & (2)-(3) \\ 152 \mathrm{~T} & 76 \mathrm{~T} & 76 \mathrm{~T} \end{array} \quad \begin{gathered} \text { (4)-(6) } \\ \\ \mathrm{C}=180 \mathrm{pF} \\ \mathrm{Qu}>25 \mathrm{CoT} \\ \mathrm{fo}=450 \mathrm{kHz} \\ \end{gathered}$ |
| T3 |  | CX7YCS-8986N | (1) - (3) (1) - (2) $(2)-(3)$ <br> 148 T 43 T 105 T <br>   $(4)-(6)$ <br> $\mathrm{C}=180 \mathrm{pF}$ 30 T  <br> $\mathrm{Qu}>40 \pm 20 \%$   <br> $\mathrm{fo}=450 \mathrm{kHz}$   |

- BPF SFE10.7 MHY-A (MURATA mfg. Co., Ltd.)

CFWS450HT (MURATA mfg. Co., Ltd.)

- RF FET 2SK1000 (NEC)

6. Package Drawing

## 36 PIN PLASTIC SSOP (300 mil)



## NOTE

Each lead centerline is located within 0.10 mm of its true position (T.P.) at maximum material condition.

| ITEM | MILLIMETERS |
| :---: | :--- |
| A | $15.3 \pm 0.24$ |
| B | 0.97 MAX. |
| C | 0.8 (T.P.) |
| D | $0.37_{-0.07}^{+0.08}$ |
| E | $0.125 \pm 0.075$ |
| F | $1.675_{-0.175}^{+0.125}$ |
| G | 1.55 |
| $H$ | $7.7 \pm 0.3$ |
| I | $5.6 \pm 0.15$ |
| $J$ | $1.05 \pm 0.2$ |
| K | $0.22_{-0.07}^{+0.08}$ |
| L | $0.6 \pm 0.2$ |
| M | 0.10 |
| N | 0.10 |
| $R$ | $5^{\circ} \pm 5^{\circ}$ |
|  | P36GM-80-300B-4 |

## 7. Recommended Soldering Conditions

When soldering this product, it is highly recommended to observe the conditions as shown below. If other soldering processes are used, or if the soldering is performed under different conditions, please make sure to consult with our sales offices.

For more details, refer to our document "SEMICONDUCTOR DEVICE MOUNTING TECHNOLOGY MANUAL" (C10535E).

## Surface mount device

$\mu$ PC2533GS-01, 2533GS-02: 36-pin plastic shrink SOP (300 mil)

| Process | Conditions | Symbol |
| :--- | :--- | :---: |
| Infrared ray reflow | Peak temperature: $235^{\circ} \mathrm{C}$ or below (Package surface temperature), <br> Reflow time: 30 seconds or less (at $210^{\circ} \mathrm{C}$ or higher), <br> Maximum number of reflow processes: 2 times. | IR35-00-2 |
| VPS | Peak temperature: $215^{\circ} \mathrm{C}$ or below (Package surface temperature), <br> Reflow time: 40 seconds or less (at $200^{\circ} \mathrm{C}$ or higher), <br> Maximum number of reflow processes: 2 times. | VP15-00-2 |
| Wave soldering | Solder temperature: $260^{\circ} \mathrm{C}$ or below, Flow time: 10 seconds or less, <br> Maximum number of flow processes: 1 time, <br> Pre-heating temperature: $120^{\circ} \mathrm{C}$ or below (Package surface temperature). | WS60-00-1 |
| Partial heating method | Pin temperature: $300^{\circ} \mathrm{C}$ or below, <br> Heat time: 3 seconds or less (Per each side of the device). | - |

Caution Apply only one kind of soldering condition to a device, except for "partial heating method", or the device will be damaged by heat stress.

NEC
[MEMO]
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## [MEMO]

The application circuits and their parameters are for reference only and are not intended for use in actual design-ins.

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